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647.7711

Job Sheet 181405



Part No: 647.7711

Job Qty: 60 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A 12.11.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		9/10/18	0.00	0.00	Start Up Machining-1		
110	Mill Conv	60 pcs		9/10/18	0.00	20.53	Mill Conv 1		
120	QC	60 pcs		9/10/18	0.00	0.00	QC2 Machining-1		
125	QC	60 pcs		9/10/18	0.00	0.00	QC8 Machining-1		
130	Packaging	60 pcs		9/10/18	0.00	0.00	Packaging3-1		
140	QC21-SA	60 Ea		9/10/18	0.00	0.00	QC21		

Part Op 110 - 1- CUT AS PER DWG

Descriptions: 130 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.500W.083	4130 Round Tube .500 X .083W	108.9600 ft (1.816 ea)	90-Start up Operation	5115342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT0.500W.083	109	61	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	21.900inches $\pm$ 0.005	21.905 21.895		
2	Strut Tube	0.500inches $\pm$ 0.005	0.505 0.495	Diameter	
3	Strut Tube	0.334inches $\pm$ 0.005	0.339 0.329	Diameter	
4	Strut Tube	0.188inches $\pm$ 0.005	0.193 0.183	Radius	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐			

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Date: 10/10/18

Container No: S116827 Part: 647.7711 Job No: 181405 Serial No/Batch: S116827 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____	Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
	Set/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Manufacturing Process ☐	OTHER :				
Past Due ☐					